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**national certificate (vocational) fitting and turning nqf ...** - question 6: centre lathe 6.1 a workpiece with a diameter of 100 mm must be machined on a lathe turning at a speed of 180 r/min. determine the cutting time in minutes if one rough cut is taken over a length of 500 mm. the feed rate is 0,2 mm per revolution of the workpiece.

**department of mechanical engineering indian institute of ...** - (i) answer all questions in the space provided in the question paper itself. (ii) answers should be brief , to-the-point and be supplemented with neat sketches, if necessary. (iii) figures on the right-hand side within parentheses indicate full marks.

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